**Quick Start Application Guide**

**EX-2C Clear 100 Topcoat**

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**1. Product & Substrate Temperature**

- **Temperature:**
  - 25°C (77°F)
  - 20°C (68°F)
  - 20-25 °C (68-77 °F)*

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**2. Product Preparation**

- **Components:**
  - 1 Part Component A
  - 1 Part Component B

- **Mixing:**
  - Paint must be thoroughly mixed.

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**3. Mixing**

- **Airless Fluid Delivery Application Pressure:**
  - 40-50 psi
  - 30-40 psi
  - 50-60 psi
  - 1000-1800 psi
  - 1700-3000 psi

- **Feed Type:**
  - Siphon Feed
  - Gravity Feed
  - Pressure Feed
  - Air Assist Airless

- **Fluid Tip:**
  - 1.6-1.8 mm
  - 1.3-1.4 mm
  - 1.0-1.2 mm

- **Application:**
  - 80
  - 70
  - 65
  - 60
  - 55
  - 50
  - 45
  - 40
  - 35
  - 30
  - 28
  - 26
  - 24
  - 22
  - 20
  - 18
  - 16
  - 14
  - 12
  - 11
  - 10
  - 9
  - 8
  - 7
  - 6
  - 5
  - 4
  - 3
  - 2
  - 1

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**4. Spraying Viscosity**

- **Viscosity:**
  - 14 seconds** as necessary** using a Ford 4 Cup (white)

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**5. Spray Gun Setup**

- **Recommended Film Thickness:**
  - 2.5 - 5.0 mils wet
  - 1.0 - 2.0 mils DFT

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**6. Application**

- **Viscosity:**
  - 14 seconds** as necessary** using a Ford 4 Cup (white)

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*For use outside these ranges please consult your Endura paint representative.*

Always read the product’s technical data sheet for full instructions.
For technical assistance please call 1-800-661-9930 or visit www.endura.ca