Quick Start Application Guide
Caliber Low VOC Primer

Always read the product’s technical data sheet for full instructions.
For technical assistance please call 1-800-661-9930 or visit www.endura.ca*

1. Product & Substrate Temperature
   - 20°C (68°F)
   - 25°C (77°F)
   - 20-25 °C (68-77 °F)*

2. Product Preparation
   - 1 Part Component B
   - 5 Part Component A

3. Mixing
   - Paint must be thoroughly mixed.

4. Spraying Viscosity
   - 22 seconds**
   - As necessary**
   - Conventional
   - Airless
   - Viscosity: 22 seconds/as necessary using a Ford 4 Cup (white)
   - ** Spraying viscosity and thinning will depend on ambient conditions, spray equipment used, and on the desired surface finish.

5. Spray Gun Setup
   - Feed Type
   - Fluid Tip
   - Application Pressure
   - Fluid Delivery
   - Siphon Feed: 1.6-1.8 mm, 40-50 psi
   - Gravity Feed: 1.6-1.8 mm, 30-40 psi
   - Pressure Feed: 1.4-1.8 mm, 50-60 psi
   - Air Assist Airless: 13-15 Thou, 1000-1800 psi
   - Airless: 13-15 Thou, 1700-3000 psi

6. Application
   - Recommended Film Thickness
     - 4.0 - 8.5 mils wet
     - 2.5 - 5.0 mils DFT

* For use outside these ranges please consult your Endura paint representative.

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