ENDURA PAINT

QUICK START GUIDE

Topcoat > EX-2C Low VOC

Available in Low VOC formulations compliant to 3.5 (lbs/gal) and 2.8 (lbs/gal)

STEP 01

Temperature

20-25 °C*
68-77 °F*

- Air,
- Product &
- Substrate

** Consult your Endura Representative for use outside these ranges.*

STEP 02

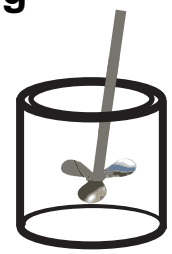
Product Preparation

1 Part Component A
1 Part Component B

STEP 03

Mixing

2 Minutes*



Paint must be thoroughly mixed.

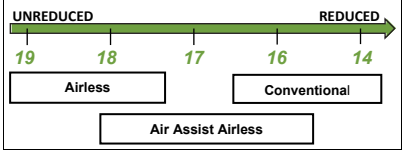
** Additional mixing time is required for metallic colors and cooler temperatures.*

STEP 04

Spraying Viscosity

Ford 4 Viscosity Cup at 68°F (20°C)

Viscosity in seconds
Reduce viscosity as required



STEP 05

Spray Gun Setup

Feed Type	Fluid Tip	Application Pressures (heel of gun)	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.3-1.8 mm	30-40 psi	
Pressure Feed	1.0-1.4 mm	50-60 psi	12-14 oz/min
Air Assist Airless	9-13 Thou	1,000-1,800 psi	
Airless	9-13 Thou	1,000-3,000 psi	

STEP 06

Application

4.5 - 9.0 mils wet

2.0 - 4.0 mils DFT

Current TDS revision 2.7

Want to learn more?
www.endurapaint.com

Consult the Technical Data Sheet for complete instructions.
For technical assistance call: **1-800-661-9930**