ENDURA PAINT

QUICK START GUIDE

Primer > Velocity LV

STEP 01

Temperature

20-25 °C*
68-77 °F*

- Air,
- Product &
- Substrate

** Consult your Endura Representative for use outside these ranges.*

STEP 02

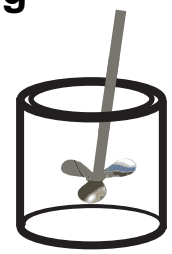
Product Preparation

3 Part Component A
1 Part Component B

STEP 03

Mixing

2 Minutes*



Paint must be thoroughly mixed.

** Additional mixing time is required in cooler temperatures.*

STEP 04

Spraying Viscosity

Ford 4 Viscosity Cup at 68°F (20°C)

Viscosity in seconds
Reduce viscosity as required

UNREDUCED — REDUCED

>42	25	24	23	21

Airless | Conventional

Air Assist Airless

STEP 05

Spray Gun Setup

Feed Type	Fluid Tip	Application Pressures (heel of gun)	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.4-1.6 mm	40-50 psi	
Pressure Feed	1.0-1.3 mm	30-40 psi	12-16 oz/min
Air Assist Airless	11-13 Thou	1,000-1,800 psi	
Airless	11-13 Thou	1,700-3,000 psi	

STEP 06

Application

6.5 - 10.5 mils wet

3.0 - 5.0 mils DFT

Current TDS revision 1.6

Want to learn more?
www.endurapaint.com

Consult the Technical Data Sheet for complete instructions.
For technical assistance call: **1-800-661-9930**