

Primer > CeraMaxx

STEP 01

Temperature



20-25 °C*

68-77 °F*

- ✓ Air,
- ✓ Product &
- ✓ Substrate

** Consult your Endura Representative for use outside these ranges.*

STEP 02

Product Preparation

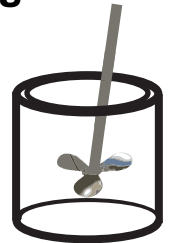


4 Part Component A
1 Part Component B

STEP 03

Mixing

2
Minutes*



Paint must be thoroughly mixed.

** Additional mixing time is required in cooler temperatures.*

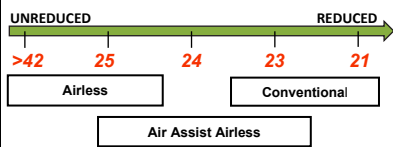
STEP 04

Spraying Viscosity



Ford 4 Viscosity Cup at 68°F (20°C)

Viscosity in seconds
Reduce viscosity as required



STEP 05

Spray Gun Setup



Feed Type	Fluid Tip	Application Pressures (heel of gun)	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.3-1.6 mm	30-50 psi	
Pressure Feed	1.0-1.4 mm	55-65 psi	12-14 oz/min
Air Assist Airless	9-13 Thou	1,000-1,800 psi	
Airless	9-13 Thou	1,700-3,000 psi	

Application



Up to 10.5
mils wet



Up to 8.0
mils DFT

Current TDS revision 2.3

Want to learn more?

www.endurapaint.com

Consult the Technical Data Sheet for complete instructions.

For technical assistance call: **1-800-661-9930**