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Endura EpoCat & EP-521 Epoxy Primers – Amendment of Bulletin #60

When Endura EpoCat is used in any EP-521 Epoxy Primers, the topcoat window is reduced to a **maximum of 12 hours**.

If the substrate crosses the dew point, there is potential for the primer film to absorb moisture and cause adhesion problems leading to delamination. Booth temperature should be maintained between prime coat and topcoat to avoid this issue.

For any questions please call your Endura representative at 1-800-661-9930.

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