

Technical Bulletin #43

Monday, December 03, 2012

To all Endura Distributors:

Endura Manufacturing has made a change to our tint line to improve the overall hiding of our topcoats.

The pigment load in TB21 was increased to match the increase in the other tint bases, however in lab testing the viscosity for TB21 was too high and the Tint Base was difficult to pour and mix. Due to this issue TB21 will be thinned to allow for a more workable flow.

This will cause a reduction in the strength of TB21; this has made it necessary to introduce a multiplier into colors formulated with TB21. On all batches of TB21 shipped out after December 03 there will be a multiplier of **1.2**.

The cans will be labeled with a multiplier sticker to aid in the calculations.

NOTE The multiplier of TB21 will reduce the amount of clear in color formulas that use TB21. There may also be certain CLR's that require reformulation to fit in the can, please contact the Endura Color lab at 1-800-661-9930 for assistance.

Example of multiplier in formula CLR14917

	Formula	Formula with TB21 multiplier
TB19	0.280kg	0.280kg
TB21	0.400kg	0.480kg
TB23	0.280kg	0.280kg
TB111	0.330kg	Top up can with 111 (0.260kg in this formula)

If you have any questions please contact your Endura representative.

Best regards,

Landon Goudreau
President

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