

**Technical Bulletin #37**

**September, 24 2009**

## **Pearl Powder Mixing**

Occasionally when mixing colors that have pearl powder in them, the powder can mix incompletely and result in the appearance of small chunks.

To eliminate this problem follow the mixing instructions below:

1. Add the pearl powder to the can with an equal amount of UV thinner;
2. Mix together until incorporated;
3. Add an equal part Clear 110, and the remaining tint bases and flop control;
4. Top up the can with Clear 111, or Clear 100 as indicated by the formula.

Any questions can be directed to Endura Color Lab Staff at (780) 451-4242