

## Thinners & Reducers

### Technical Data Sheet (TDS)

#### Product Description

Endura Thinners and Reducers are used to adjust the sprayable viscosity of Endura coatings with changing temperatures and environmental conditions to achieve the desired surface finish.

#### Products and Compatibility

##### Topcoat Thinners & Reducers

The following thinners are available in regular VOC and low VOC options where a thinner/reducer must maintain VOC compliance of the topcoat.

The following topcoat thinners/reducers are compatible with the following Endura topcoats and primers:

Regular VOC	Low VOC
EX-2C Topcoat	EX-2C Low VOC Topcoat
EX-2C C.C. Topcoat	
EX-2C T2FK Topcoat	EX-2C T2FK Low VOC Topcoat
EX-2C Clear 100	
EX-2C Clear 221	
EX-2C Midcoat Clear 100	
	EX-2C Clear 116 MG EX-2C Clear 117 LG EX-2C Clear 118 NG
	Clarity Clear
	Excel D2M & D2M HS
	G90 Low VOC Topcoat
UltraFlex Topcoat	UltraFlex Low VOC Topcoat
Kappa Clear Fast & Slow	
Polyglass Edge	
	UltraFlex Primer
	Delta Sealer

Consult the individual product TDS for recommended Regular or Low VOC thinners/ reducers.

## Thinners & Reducers

### Technical Data Sheet (TDS)

#### Regular VOC Thinners/Reducers

Product	Product Code	Recommended Use Range
EX-2C Slo Thinner	FTH0090	Greater than 85°F (30°C) RH greater than 80%
EX-2C Thinner	FTH0086	Up to 85°F (30°C)
Medium Topcoat Reducer	FTH0014	Up to 85°F (30°C)

#### Low VOC Thinners/Reducers

Product	Product Code	Recommended Use Range
Low VOC Topcoat Reducer	FTH0021	Up to 85°F (30°C)
Low VOC Topcoat Reducer (Slow)	FTH0023	Greater than 77°F (25°C) RH greater than 80%

#### Epoxy Thinners & Reducers

The following thinners are available in regular VOC and low VOC options where a thinner/reducer must maintain VOC compliance of the primer.

The following epoxy thinners/ reducers are compatible with the following Endura primers:

Regular VOC	Low VOC
	Caliber Primer
Intermix Primer 2:1 - 3:1 - 4:1 - 6:1	Intermix Low VOC Primer 3:1 - 4:1
EP Sandable Primer	EP Sandable Low VOC Primer
	Guardian Primer
EP-521 Primer	EP-521 Low VOC Primer
UltraGrip Primer	
	Velocity Low VOC Primer
	HFE3080 Primer
	EP HiBuild Primer
	Epoxy Primer Sealer
	CeraMaxx

Consult the individual product TDS for recommended Regular or Low VOC thinners/reducers.

## Thinners & Reducers

### Technical Data Sheet (TDS)

#### Regular VOC Thinners/Reducers

Product	Product Code	Recommended Use Range
Slow Epoxy Reducer	FTH0652	Greater than 77°F (25°C) RH greater than 80%
Regular Epoxy Reducer	FTH0653	Up to 85°F (30°C)
Fast Epoxy Reducer	FTH0654	Up to 65°F (18°C)

#### Low VOC Thinners/Reducers

Product	Product Code	Recommended Use Range
Low VOC Epoxy Reducer	FTH0016	Up to 85°F (30°C)
Low VOC Epoxy Reducer Slow	FTH0027	Greater than 77°F (25°C) RH greater than 80%

#### Product Characteristics

Shelf Life:	
All Thinners/Reducers	Indefinite
For unopened product (77°F (25°C))	

#### Ordering Information (sizing)

Available in Quarts, Gallons, 5 Gallon Pails, Drums

#### Safety Precautions

Please refer to all Safety Data Sheets (SDS) before using this product. SDS sheets can be found on our website at [www.endurapaint.com](http://www.endurapaint.com).

**Wear Appropriate PPE when using Thinners and Reducers**