

## Crater Eliminator

### Technical Data Sheet (TDS)

#### Product Description

**Crater Eliminator** is an additive to use in the repair or elimination of cratering/fisheyes in Endura polyurethane topcoats. Crater Eliminator also helps to reduce color floating.

#### Product features:

- Helps prevent cratering/fisheyes.
- Use whenever small or incidental craters appear.
- Use when color flotation occurs.

#### Recommended Uses

Crater Eliminator is suitable for use in the following Endura Topcoats.

- EX-2C Topcoat
- EX-2C Low VOC Topcoat
- EX-2C C.C. Topcoat
- EX-2C T2FK Topcoat
- EX-2C T2FK Low VOC Topcoat
- EX-2C Clear 100
- EX-2C Clear 221
- EX-2C Midcoat Clear 100
- EX-2C Clear 116 MG
- EX-2C Clear 117 LG
- EX-2C Clear 118 NG
- Clarity Clear
- Excel D2M & D2M HS
- G90 Low VOC Topcoat
- UltraFlex Topcoat
- UltraFlex Low VOC Topcoat
- Kappa Clear Fast & Slow
- Polyglass Edge

**Crater Eliminator is not intended for use with any other products.**

Do not use in any primers or sealers.

#### Product Characteristics

|  |        |
|--|--------|
| <b>Specific Gravity:</b><br>(77°F (25°C) and 50% RH) | 0.926  |
| <b>Shelf Life:</b>                                   |        |
| <b>Crater Eliminator</b>                             | 1 year |
| <b>For unopened product (77°F (25°C))</b>            |        |

#### Mixing Ratio

The following mixing ratio applies to all of the Endura polyurethane topcoats listed:

|  |  |
|--|--|
| <b>Crater Eliminator</b>   | <b>0.33 – 1.33 fluid oz.<br/>(10 -40 mL)</b> |
| <b>INTO</b>  |  |
| <b>Endura TopCoat</b>  | <b>1 mixed Quart (946 ml)</b>                |
| Crater Eliminator must only be added in the recommended ratios to the mixed product. |  |

Excessive or improper use of Crater Eliminator may cause coating issues including, but not limited to:

- Loss of inter-coat adhesion
- Increased cratering
- Less UV resistance

#### Dry Times

The use of Crater Eliminator will not affect the topcoat recoat window.

**Note: The recoat window is subject to ambient conditions (temperature and humidity) and good airflow and film build of the topcoat.**

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#### Ordering Information (sizing)

Available in 4 oz. Bottle Pint, Quart and Gallons  
Other custom sizes may be available.

|                       |             |
|-----------------------|-------------|
| <b>4 oz. (118 ml)</b> |             |
| Crater Eliminator     | ITB0720-001 |

|                      |             |
|----------------------|-------------|
| <b>Pint (473 ml)</b> |             |
| Crater Eliminator    | ITB0720-010 |

|                       |             |
|-----------------------|-------------|
| <b>Quart (946 ml)</b> |             |
| Crater Eliminator     | ITB0720-020 |

|                        |             |
|------------------------|-------------|
| <b>Gallon (3.78 L)</b> |             |
| Crater Eliminator      | ITB0720-030 |

#### Safety Precautions

Please refer to all Safety Data Sheets (SDS) before using this product. SDS sheets can be found on our website at [www.endurapaint.com](http://www.endurapaint.com).