

Crater Eliminator

Technical Data Sheet (TDS)

Product Description

Crater Eliminator is an additive to use in the repair or elimination of cratering/fisheyes in Endura polyurethane topcoats. Crater Eliminator also helps to reduce color floating.

Product features:

- Helps prevent cratering/fish eyes
- Use whenever small or incidental craters appear
- Use when color flotation occurs

Recommended Uses

Crater Eliminator is suitable for use in the following Endura Topcoats.

- EX-2C Topcoat
- EX-2C Low VOC Topcoat
- EX-2C Topcoat Concrete
- EX-2C Topcoat T2FK
- EX-2C Clear 100
- EX-2C Clear 221
- Clarity Clear
- Excel D2M & D2M HS
- G90 Low VOC
- Ultraflex Topcoat
- Kappa Clear Fast & Slow
- Polyglass Edge

Note: Crater Eliminator is not intended for use with any other products.

Note: Do not use in any primers or sealers.

Product Characteristics

Specific Gravity: (77°F (25°C) and 50% RH)	0.926
Shelf Life:	
Crater Eliminator	1 year
For unopened product (77°F (25°C))	

Mixing Ratio

The following mixing ratio applies to all of the Endura polyurethane topcoats listed:

Crater Eliminator: 0.33 – 1.33 fluid oz. (10 -40 mL)

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Endura Topcoat: 1 mixed US Quart (0.95 L)

Note: Crater Eliminator must be added in the recommended ratios to the mixed product only.

Excessive or improper use of Crater Eliminator may cause coating issues including, but not limited to:

- Loss of inter-coat adhesion
- Increased cratering
- Less UV resistance

Dry Times

The use of Crater Eliminator will not affect the topcoat recoat window.

Note: The recoat window is subject to ambient conditions (temperature and humidity) and good airflow and film build of the topcoat.

Ordering Information (sizing)

Available in 4 oz. Bottle Pint, Quart and Gallons
Other custom sizes may be available.

4 oz. (118 ml)	
Crater Eliminator	ITB0720-001

Pint (473 ml)	
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Quart (946 ml)	
Crater Eliminator	ITB0720-020

Gallon (3.78 L)	
Crater Eliminator	ITB0720-030

Safety Precautions

Please refer to all Safety Data Sheets (SDS) before using this product. SDS sheets can be found on our website at www.endurapaint.com.