

Crater Eliminator

Technical Data Sheet (TDS)

Product Description

Crater Eliminator is an additive to use in the repair or elimination of cratering/fisheyes in Endura polyurethane topcoats. Crater Eliminator also helps to reduce color floating.

Product features:

- Helps prevent cratering/fisheyes.
- Use whenever small or incidental craters appear.
- Use when color flotation occurs.

Recommended Uses

Crater Eliminator is suitable for use in the following Endura Topcoats.

- EX-2C Topcoat
- EX-2C Low VOC Topcoat
- EX-2C C.C. Topcoat
- EX-2C T2FK Topcoat
- EX-2C T2FK Low VOC Topcoat
- EX-2C Clear 100
- EX-2C Clear 221
- EX-2C Midcoat Clear 100
- EX-2C Clear 116 MG
- EX-2C Clear 117 LG
- EX-2C Clear 118 NG
- Clarity Clear
- Excel D2M & D2M HS
- G90 Low VOC Topcoat
- UltraFlex Topcoat
- UltraFlex Low VOC Topcoat
- Kappa Clear Fast & Slow
- Polyglass Edge

Crater Eliminator is not intended for use with any other products.

Do not use in any primers or sealers.

Product Characteristics

Specific Gravity: (77°F (25°C) and 50% RH)	0.926
Shelf Life:	
Crater Eliminator	1 year
For unopened product (77°F (25°C))	

Mixing Ratio

The following mixing ratio applies to all of the Endura polyurethane topcoats listed:

Crater Eliminator	0.33 – 1.33 fluid oz. (10 -40 mL)
INTO	
Endura TopCoat	1 mixed Quart (946 ml)
Crater Eliminator must only be added in the recommended ratios to the mixed product.	

Excessive or improper use of Crater Eliminator may cause coating issues including, but not limited to:

- Loss of inter-coat adhesion
- Increased cratering
- Less UV resistance

Dry Times

The use of Crater Eliminator will not affect the topcoat recoat window.

Note: The recoat window is subject to ambient conditions (temperature and humidity) and good airflow and film build of the topcoat.

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Ordering Information (sizing)

Available in 4 oz. Bottle Pint, Quart and Gallons
Other custom sizes may be available.

4 oz. (118 ml)	
Crater Eliminator	ITB0720-001

Pint (473 ml)	
Crater Eliminator	ITB0720-010

Quart (946 ml)	
Crater Eliminator	ITB0720-020

Gallon (3.78 L)	
Crater Eliminator	ITB0720-030

Safety Precautions

Please refer to all Safety Data Sheets (SDS) before using this product. SDS sheets can be found on our website at www.endurapaint.com.