



Clarity Low VOC Clear

Technical Data Sheet (TDS)

Product Description

Endura Clarity Low VOC Clear is a two component highly cross-linked, high performance polyester polyurethane clear coating. Endura Clarity Low VOC Clear is a clear coating designed to give extra protection to solid, metallic and pearl colors.

Product features:

- Excellent protection against acids and alkalis
- Exceptional ultraviolet light protection increasing service life
- Exceptional abrasion resistance
- **VOC Compliant**

Recommended Uses

Clarity Low VOC Clear is intended for industrial applications; either new build or maintenance. Clarity Low VOC Clear is suitable for application on EX-2C Topcoat.

Industries:

- Oilfield & Energy Services
 - Well Service Vehicles
 - Drilling
 - Tanks
- Cranes and Construction Equipment
- Waste and Recycling Industry
 - Garbage Trucks
- Trailers and Rolling Stock

Mix Ratio

1 part by volume of component A [**FUA0137**]
1 part by volume of component B [**FUB0112**]

The recommended temperature when mixed is 68-77°F (20-25°C).

Product Characteristics

Gloss: High Gloss 90+ GU at 60 deg.

Volume Solids Mixed: 40% ± 1%

Pot Life: 8-10 Hours at 77°F (25°C) and 50% RH

Note: Pot life is reduced when Supercat II is used

VOC Mixed (Unreduced): (EPA Method 24):

Clarity: 246g/l (2.058 lb/gal)

Note: VOC Compliant below 250 g/l (2.083 lb/gal)

Shelf Life:

Component A: 3 years at 77°F (25°C)

Component B: 2 years at 77°F (25°C)

Note: For unopened product

Surface Prep

Clarity Low VOC Clear can be applied on EX-2C Topcoat colors without sanding during their topcoat window.

Ensure that surfaces to be clear coated are free of flaws, surface contaminants and other surface imperfections.

If the EX-2C Topcoat has been allowed to cure longer than 24 hours, sanding will be required to achieve inter-coat adhesion.

Sand the topcoat lightly with 400 grit sandpaper or Maroon /Grey Scuff Pads.

Note:

- **Do not sand Metallic or Pearl colors.**
- **Do not mix Clear 100 with metallic color for final coat.**
- **Mix clear into final color coat on solid colors.** This may cause matching and repeatability issues. Ensure opacity is achieved in previous coat.



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Application Method

Apply two wet coats of Clarity Low VOC Clear. Apply Clarity Clear with a thinner first coat followed up by a heavier second coat. Allow up to 30 minutes between coats.

After application of EX-2C Topcoat wait:

Solid Colors:

3 - 18 hours before applying Clarity Clear

Metallic Colors:

6 - 18 hours before applying Clarity Clear

Note: Dry Times and wait times are subject to ambient conditions (temperature and humidity) and good airflow and film build of the topcoat.

Note: The use of Super Catalyst II with Endura topcoats will accelerate drying times.

Spray Gun Setup

Feed Type	Fluid Tip	Application Pressures (heel of gun)	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.2-1.6 mm	30-40 psi	
Pressure Feed	1.0-1.4 mm	55-65 psi	10-14 oz/min
Air Assist Airless	9-13 Thou	1,000-1,800 psi	
Airless	9-13 Thou	1,700-3,000 psi	

Spray Viscosity

Using a Ford 4 Cup (White)

14 Seconds	Reduce as necessary*
Conventional	Airless

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Note: Clarity Low VOC Clear has a lower viscosity than the original EX-2C Clear 100 formulation. A spray test should be done prior to reducing.

To maintain VOC compliance, if required, thin Clarity Low VOC Clear with Endura Low VOC topcoat Thinners/Reducers. VOC content of the following Reducers: (0g/l, 0lbs/gal)

Max 10% with FTH0021 – Low VOC Topcoat Thinner/ Reducer
Max 10% with FTH0023 – Slow Low VOC Topcoat Thinner/ Reducer

Film Build

Clarity Low VOC Clear has a recommended film build thickness of:

**Wet (unreduced): 2.5 – 5.0 mils wet
(62.5 – 125 microns)**

Dry: 1.0 – 2.0 mils DFT (25 – 50 microns)

Theoretical coverage at 1.0 mil (25 microns)
DFT: 650 ft² per gallon at 100% transfer efficiency

Dry Times

	68°F (20°C)	86°F (30°C)	104°F (40°C)
Dust Free	2 Hours	1 Hour	30 Minutes
Full Cure	7-14 days		

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For best results surface temperature must be 86°F (30°C) or less before topcoating.

Important Note: Ensure that no more than three coats of paint are applied in a 12-hour shift. This includes primer, mid-coat, topcoats and clear coat.

If more than 3 coats have been applied wait 10-12 hours to allow for proper solvent evaporation.

For questions about scheduling please contact your Endura representative.

Clean Up

Clean all equipment immediately after use with Endura high strength gun wash, Endura epoxy reducer or Endura EX-2C thinner.

Follow manufacturer's safety recommendations when using any solvent.

Ordering Information (sizing)

Available in Gallons and 5 Gal Pails

2 Gallons		
Comp A	FUA0137-030	1 Gal.
Comp B	FUB0112-030	1 Gal.

10 gallons		
Comp A	FUA0137-050	5 Gal
Comp B	FUB0112-050	5Gal

Environmental Conditions

For optimum coating performance product, substrate and ambient temperature should be between 68°F-77°F (20°C-25°C). To prevent condensation during application the surface temperature must be 5°F (3°C) or more above the dew point at all times.

Note: For use outside this range please contact your Endura Representative.

Specifications

Hardness	ASTM D3363	4H
Solvent Resistance	ASTM D4752	100 MEK Rubs; No Failure
Impact resistance	ASTM D2794	80 in. lbs; NO failure
Taber Abrasion (1000 cycles CS-17)	ASTM D4060	25 mg loss
Flexibility	ASTM D522	1/8 mandrel bend: NO failure
Service Temp	-40°C to +182°C (-40°F to +360°F)	

Safety Precautions

Please refer to all Safety Data Sheets (SDS) before using this product. SDS sheets can be found on our website at www.endura.ca.