

**SECTION 1: Identification****1.1. Identification**

Product form : Mixture  
Product name : EP-521 LOW VOC PLUS RED # 25  
Product code : FEA0857

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet**

Endura Manufacturing Co. Ltd  
12425 149 Street  
Edmonton, T5L 2J6 - Canada  
T 780-451-4242 - F 780-452-5079  
[info@endura.ca](mailto:info@endura.ca) - [www.endura.ca](http://www.endura.ca)

**1.4. Emergency telephone number**

Emergency number : In the event of an emergency involving dangerous goods:  
in Canada call CANUTEC at 613-996-6666 or \*666 on a cellular phone.  
in the US call CHEMTREC at 800-424-9300 (Account Name for US is Polyglass Coatings)

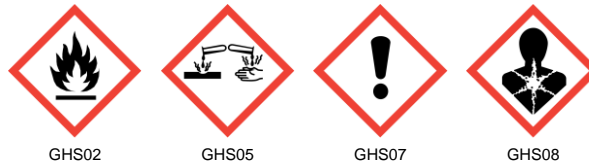
**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS-US classification**

Flam. Liq. 2 H225 - Highly flammable liquid and vapour  
Skin Irrit. 2 H315 - Causes skin irritation  
Eye Dam. 1 H318 - Causes serious eye damage  
Skin Sens. 1 H317 - May cause an allergic skin reaction  
Carc. 1A H350 - May cause cancer

Full text of H-phrases: see section 16

**2.2. Label elements****GHS-US labeling**

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

H225 - Highly flammable liquid and vapor  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage  
H350 - May cause cancer

Precautionary statements (GHS-US) :

P201 - Obtain special instructions before use  
P202 - Do not handle until all safety precautions have been read and understood  
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking  
P233 - Keep container tightly closed  
P240 - Ground/bond container and receiving equipment  
P241 - Use explosion-proof electrical/ventilating/lighting equipment  
P242 - Use only non-sparking tools  
P243 - Take precautionary measures against static discharge  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray  
P264 - Wash thoroughly after handling  
P272 - Contaminated work clothing must not be allowed out of the workplace  
P280 - Wear protective gloves/protective clothing/eye protection/face protection  
P302+P352 - IF ON SKIN: Wash with plenty of soap and water  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P308+P313 - If exposed or concerned: Get medical advice/attention  
P310 - Immediately call a poison center/doctor/...  
P321 - Specific treatment (see 4.1. First aid procedures on this label)  
P332+P313 - If skin irritation occurs: Get medical advice/attention  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention  
P362+P364 - Take off contaminated clothing and wash it before reuse  
P363 - Wash contaminated clothing before reuse  
P370+P378 - In case of fire: Use dry chemical powder, alcohol-resistant foam, carbon dioxide (CO2) to extinguish  
P403+P235 - Store in a well-ventilated place. Keep cool  
P405 - Store locked up  
P501 - Dispose of contents/container in accordance with all local, regional, national and international regulations.

### 2.3. Other hazards

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substance

Not applicable

### 3.2. Mixture

Name	Product identifier	%	GHS-US classification
quartz, conc respirable crystalline silica >=10%	(CAS No) 14808-60-7	20 - 30	Carc. 1A, H350
1-butanol	(CAS No) 71-36-3	5 - 10	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336
epoxy resins, liquids, MM<=700	(CAS No) 25068-38-6	5 - 10	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
xylene, mixture of isomers	(CAS No) 1330-20-7	4.812	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Irrit. 2, H315

Full text of H-phrases: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off all contaminated clothing immediately. If skin irritation or rash occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.  
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after skin contact : Irritation. May cause an allergic skin reaction.  
Symptoms/injuries after eye contact : Serious damage to eyes.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapor.  
Reactivity : Highly flammable liquid and vapor.

# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : NO open flames, NO sparks, and NO smoking. Only qualified personnel equipped with suitable protective equipment may intervene. Avoid breathing dust/fume/gas/mist/vapors/spray.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8 Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 8 : Exposure-controls/personal protection".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

1-butanol (71-36-3)		
ACGIH	ACGIH TWA (ppm)	20 ppm (n-Butanol; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	Eye & URT irr
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	300 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	100 ppm

xylene, mixture of isomers (1330-20-7)		
ACGIH	Remark (ACGIH)	URT & eye irr; CNS impair
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	435 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	100 ppm
OSHA	OSHA PEL (STEL) (mg/m <sup>3</sup> )	655 mg/m <sup>3</sup>

# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

quartz, conc respirable crystalline silica>=10% (14808-60-7)		
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.025 mg/m <sup>3</sup> (Silica-Crystalline Quartz; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction)
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
OSHA	Remark (OSHA)	(3) See Table Z-3.

### 8.2. Exposure controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Hand protection	: Protective gloves.
Eye protection	: Safety glasses.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: Wear respiratory protection.
Environmental exposure controls	: Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Mixture contains one or more component(s) which have the following colour(s): Colourless Colourless to white Colourless or white White Yellow Red Colourless to light yellow Dark grey to black Light yellow White to light grey White to yellow
Odor	: There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour(s): Fruity odour Odourless Almost odourless Mild odour Ester smell Pleasant odour Aromatic odour Ether-like odour No data available on odour Irritating/pungent odour Alcohol odour Sweet odour Petroleum-like odour Characteristic odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: 56 °C 132.8 °F
Flash point	: -20 °C -4 °F
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Explosion limits	: 1 - 12.8 vol %
Explosive properties	: No data available
Oxidizing properties	: No data available
Vapor pressure	: No data available
Relative density	: No data available
Relative vapor density at 20 °C	: No data available
Specific gravity / density	: 1.4318 g/cm <sup>3</sup>
Solubility	: Water: Solubility in water of component(s) of the mixture : • tert-butyl acetate: 0.1 g/100ml • silicon dioxide, amorphous: 0.15 g/100ml • paraffin, wax: < 0.1 g/100ml • : insoluble • trizinc bis(orthophosphate): < 0.1 g/100ml • quartz, conc respirable crystalline silica>=10%: insoluble • epoxy resins, liquids, MM<=700: mg/l (insoluble) 5.4-8.4 • CI pigment red 254: < 0.001 g/100ml • 3-glycidylxypropyltrimethoxysilane: 3.65 g/100ml (20 °C, moderately soluble) • xylene, mixture of isomers: < 0.02 g/100ml • 2-methoxy-1-methylethyl acetate: 19.8 g/100ml (20 °C, soluble) • n-butyl acetate: 0.53 g/100ml (20 °C) • 1-butanol: 8 g/100ml • acetone: Complete • Stoddard solvent: insoluble • ethylbenzene: 0.02 g/100ml • 2-(2-methoxyethoxy)ethanol: (20 °C, Complete) • 1-methoxy-2-propanol: > 10 g/100ml (20 °C, Complete) • 2-phenoxyethanol: 2.7 g/100ml • carbon black: < 0.01 g/100ml • dichlorodimethylsilane, reaction products with silica: insoluble • bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebecate: insoluble • dipropylene glycol monomethyl ether: Complete • talc: < 0.1 g/100ml • barium sulfate: 0.0003 g/100ml • silica, fumed: 0.015 g/100ml
Log Pow	: No data available

# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Auto-ignition temperature	: 449 °C 840 °F
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

### 9.2. Other information

VOC content (Regulatory - Less water and exempt solvents)	: 274.542 g/l 2.288 lb/gal
VOC content (Material - Actual)	: 219.7479 g/l 1.834 lb/gal
Percent Solids (Weight)	: 72.8 %
Percent Solids (Volume)	: 54.585 %
Percent Volatile (Weight)	: 27.193 %
Percent Volatile (Volume)	: 45.415 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Highly flammable liquid and vapor.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, No sparks. Eliminate all sources of ignition.

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

1-butanol (71-36-3)	
LD50 oral rat	790 mg/kg (Rat; OECD 401: Acute Oral Toxicity; Literature; 2293 mg/kg bodyweight; Rat; Experimental value)
LD50 dermal rabbit	3400 mg/kg (Rabbit; Experimental value; OECD 402: Acute Dermal Toxicity; 3430 mg/kg bodyweight; Rabbit)
LC50 inhalation rat (mg/l)	24 mg/l/4h (Rat)
LC50 inhalation rat (ppm)	8000 ppm/4h (Rat)
ATE US (oral)	790.000 mg/kg body weight
ATE US (dermal)	3400.000 mg/kg body weight
ATE US (gases)	8000.000 ppmV/4h
ATE US (vapors)	24.000 mg/l/4h
ATE US (dust, mist)	24.000 mg/l/4h
xylene, mixture of isomers (1330-20-7)	
LD50 oral rat	3523 - 8600 mg/kg (Rat; OECD 401: Acute Oral Toxicity; Literature study; 3523 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value; >4000 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value)
LD50 dermal rabbit	> 4200 mg/kg body weight (Rabbit; Experimental value; OECD 402: Acute Dermal Toxicity)
LC50 inhalation rat (mg/l)	29 mg/l/4h (Rat; Experimental value; 27.57 mg/l/4h; Rat; Experimental value)
ATE US (oral)	3523.000 mg/kg body weight
ATE US (dermal)	1100.000 mg/kg body weight

# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<b>xylene, mixture of isomers (1330-20-7)</b>	
ATE US (vapors)	29.000 mg/l/4h
ATE US (dust, mist)	1.500 mg/l/4h

<b>epoxy resins, liquids, MM&lt;=700 (25068-38-6)</b>	
LD50 oral rat	> 2000 mg/kg (Rat; OECD 420: Acute Oral toxicity – Acute Toxic Class Method; Experimental value)
LD50 dermal rat	> 2000 mg/kg (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)

<b>quartz, conc respirable crystalline silica&gt;=10% (14808-60-7)</b>	
LD50 oral rat	> 5000 mg/kg

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer.

<b>xylene, mixture of isomers (1330-20-7)</b>	
IARC group	3 - Not Classifiable

<b>quartz, conc respirable crystalline silica&gt;=10% (14808-60-7)</b>	
IARC group	1 - Carcinogenic to Humans

Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/injuries after eye contact	: Serious damage to eyes.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
-------------------	---

<b>1-butanol (71-36-3)</b>	
LC50 fish 1	1376 mg/l (LC50; OECD 203: Fish, Acute Toxicity Test; 96 h; Pimephales promelas; Static system; Fresh water; Experimental value)
EC50 Daphnia 1	1328 mg/l (EC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)

<b>epoxy resins, liquids, MM&lt;=700 (25068-38-6)</b>	
LC50 fish 2	2.3 mg/l (LC50; OECD 203: Fish, Acute Toxicity Test; 96 h; Oncorhynchus mykiss; Semi-static system; Fresh water; Experimental value)
EC50 Daphnia 2	1.1 - 2.8 mg/l (EC50; Equivalent or similar to OECD 202; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)

<b>quartz, conc respirable crystalline silica&gt;=10% (14808-60-7)</b>	
LC50 fish 1	> 500 mg/l
EC50 Daphnia 1	> 300 mg/l

### 12.2. Persistence and degradability

<b>1-butanol (71-36-3)</b>	
Persistence and degradability	Readily biodegradable in water. Low potential for adsorption in soil. Photolysis in the air.
Biochemical oxygen demand (BOD)	1.1 - 1.92 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	2.46 g O <sub>2</sub> /g substance
ThOD	2.59 g O <sub>2</sub> /g substance
BOD (% of ThOD)	0.33 - 0.79

# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<b>xylene, mixture of isomers (1330-20-7)</b>	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. No (test) data on mobility of the substance available. Photolysis in the air.
<b>epoxy resins, liquids, MM&lt;=700 (25068-38-6)</b>	
Persistence and degradability	Not readily biodegradable in water. Hydrolysis in water. Low potential for adsorption in soil.
<b>quartz, conc respirable crystalline silica&gt;=10% (14808-60-7)</b>	
Persistence and degradability	Biodegradability: not applicable.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

### 12.3. Bioaccumulative potential

<b>1-butanol (71-36-3)</b>	
BCF other aquatic organisms 1	3.16 (BCF; BCFWIN)
Log Pow	1 (Experimental value; OECD 117: Partition Coefficient (n-octanol/water), HPLC method; 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
<b>xylene, mixture of isomers (1330-20-7)</b>	
BCF fish 2	7 - 26 (BCF; 8 weeks; Oncorhynchus mykiss; Flow-through system; Fresh water)
Log Pow	3.2 (Conclusion by analogy; 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
<b>epoxy resins, liquids, MM&lt;=700 (25068-38-6)</b>	
BCF other aquatic organisms 1	3 - 31 (BCF)
Log Pow	>= 2.918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

### 12.4. Mobility in soil

<b>1-butanol (71-36-3)</b>	
Surface tension	0.025 N/m (20 °C)
Log Koc	Koc,PCKOCWIN v1.66; 2.443; Calculated value; log Koc; PCKOCWIN v1.66; 0.388; Calculated value
Ecology - soil	May be harmful to plant growth, blooming and fruit formation.
<b>xylene, mixture of isomers (1330-20-7)</b>	
Ecology - soil	May be harmful to plant growth, blooming and fruit formation.
<b>epoxy resins, liquids, MM&lt;=700 (25068-38-6)</b>	
Surface tension	0.0 587-0.0589,20 °C
Log Koc	log Koc,SRC PCKOCWIN v2.0; 2.65; QSAR

### 12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.  
Additional information : Flammable vapors may accumulate in the container.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1263 Paint (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler, and liquid lacquer base), 3, II

UN-No.(DOT) : UN1263

# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Proper Shipping Name (DOT) : Paint  
including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler, and liquid lacquer base

Transport hazard class(es) (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Hazard labels (DOT) : 3 - Flammable liquid



Packing group (DOT) : II - Medium Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 173

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT Special Provisions (49 CFR 172.102) : 149 - When transported as a limited quantity or a consumer commodity, the maximum net capacity specified in 173.150(b)(2) of this subchapter for inner packaging may be increased to 5 L (1.3 gallons).  
B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks.  
IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.  
T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)  
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.  
TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when the flash point of the hazardous material transported is greater than 0 C (32 F).  
TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

Other information : No supplementary information available.

### TDG

Transport document description : UN1263 PAINT (PAINT), 3, II

UN-No. (TDG) : UN1263

TDG Proper Shipping Name : PAINT

TDG Primary Hazard Classes : 3 - Class 3 - Flammable Liquids

Packing group : II - Medium Danger



# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

**TDG Special Provisions** : 59 - Substances that are listed by name in Schedule 1 must not be transported under this shipping name. Substances transported under this shipping name may contain not more than 20 per cent nitrocellulose if the nitrocellulose contains not more than 12.6 per cent nitrogen (by dry mass).,83 - Section 5.12 of Part 5, Means of Containment, does not apply to these dangerous goods if a) the dangerous goods are included in Packing Group II or III; b) the dangerous goods are in quantities less than or equal to 5 L and are in a metal or plastic means of containment and the gross mass of the outer means of containment is less than or equal to 40 kg; d) the means of containment are designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety; e) the dangerous goods are transported in palletized loads, a pallet box or unit load device so that individual means of containment are placed or stacked and secured to the pallet by strapping, shrink- or stretch-wrapping or other suitable means; and f) when the dangerous goods are on a road vehicle or a railway vehicle that is to be transported by ship, the pallets, pallet boxes or unit load devices are secured inside the vehicle and the vehicle is closed.

**Explosive Limit and Limited Quantity Index** : 5

**Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index** : 5

### Transport by sea

**UN-No. (IMDG)** : 1263  
**Proper Shipping Name (IMDG)** : PAINT  
**Class (IMDG)** : 3 - Flammable liquids  
**Packing group (IMDG)** : II - substances presenting medium danger

### Air transport

No additional information available

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### 1-butanol (71-36-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Listed on SARA Section 313 (Specific toxic chemical listings)

RQ (Reportable quantity, section 304 of EPA's List of Lists)	5000 lb
--	---------

#### xylene, mixture of isomers (1330-20-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Listed on SARA Section 313 (Specific toxic chemical listings)

RQ (Reportable quantity, section 304 of EPA's List of Lists)	100 lb
--	--------

#### epoxy resins, liquids, MM<=700 (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e., Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).
--------------------------	--

#### quartz, conc respirable crystalline silica>=10% (14808-60-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### National regulations

#### quartz, conc respirable crystalline silica>=10% (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

# EP-521 LOW VOC PLUS RED # 25

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 15.3. US State regulations

#### 1-butanol (71-36-3)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) List

#### xylene, mixture of isomers (1330-20-7)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) List

#### quartz, conc respirable crystalline silica $\geq$ 10% (14808-60-7)

U.S. - New Jersey - Right to Know Hazardous Substance List

### SECTION 16: Other information

Full text of H-phrases:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment - Chronic Hazard Category 2
Carc. 1A	Carcinogenicity Category 1A
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Liq. 2	Flammable liquids Category 2
Flam. Liq. 3	Flammable liquids Category 3
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization Category 1
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H302	Harmful if swallowed
H312	Harmful in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H332	Harmful if inhaled
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H350	May cause cancer
H411	Toxic to aquatic life with long lasting effects

SDS US Endura

*The information contained here has been compiled from sources considered by Endura Manufacturing Co. Ltd to be dependable and is accurate to the best of the Company's knowledge. However, neither Endura Manufacturing Co. Ltd or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.*