

**SECTION 1: Identification****1.1. Identification**

Product form : Substance  
Substance name : EPOCAT  
Product code : FAD0001

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet**

Endura Manufacturing Co. Ltd  
12425 149 Street  
Edmonton, T5L 2J6 - Canada  
T 780-451-4242 - F 780-452-5079  
[info@endura.ca](mailto:info@endura.ca) - [www.endura.ca](http://www.endura.ca)

**1.4. Emergency telephone number**

Emergency number : In the event of an emergency involving dangerous goods:  
in Canada call CANUTEC at 613-996-6666 or \*666 on a cellular phone.  
in the US call CHEMTREC at 800-424-9300 (Account Name for US is Polyglass Coatings)

**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS-US classification**

Acute Tox. 4 (Oral) H302 - Harmful if swallowed  
Skin Irrit. 2 H315 - Causes skin irritation

Full text of H-phrases: see section 16

**2.2. Label elements****GHS-US labeling**

Hazard pictograms (GHS-US) :



GHS07

Signal word (GHS-US) : Warning  
Hazard statements (GHS-US) : H302 - Harmful if swallowed  
H315 - Causes skin irritation  
Precautionary statements (GHS-US) : P264 - Wash thoroughly after handling  
P270 - Do not eat, drink or smoke when using this product  
P280 - Wear protective gloves/protective clothing/eye protection/face protection  
P301+P312 - IF SWALLOWED: call a POISON CENTER or doctor/physician if you feel unwell  
P302+P352 - IF ON SKIN: Wash with plenty of soap and water  
P321 - Specific treatment (see 4.1. First aid procedures on this label)  
P330 - Rinse mouth  
P332+P313 - If skin irritation occurs: Get medical advice/attention  
P362+P364 - Take off contaminated clothing and wash it before reuse  
P501 - Dispose of contents/container in accordance with all local, regional, national and international regulations.

**2.3. Other hazards**

No additional information available

**2.4. Unknown acute toxicity (GHS US)**

Not applicable

**SECTION 3: Composition/Information on ingredients****3.1. Substance**

Name : EPOCAT

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Name	Product identifier	%	GHS-US classification
2,4,6-tris(dimethylaminomethyl)phenol	(CAS No) 90-72-2	>= 80	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315

Full text of H-phrases: see section 16

### 3.2. Mixture

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- First-aid measures general : Call a poison center or a doctor if you feel unwell.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse eyes with water as a precaution.
- First-aid measures after ingestion : Rinse mouth. Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries after skin contact : Irritation.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

### 5.2. Special hazards arising from the substance or mixture

- Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

### 5.3. Advice for firefighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

#### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8 Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 8 : Exposure-controls/personal protection".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.
- Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Exposure controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Hand protection	: Protective gloves.
Eye protection	: Safety glasses.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: In case of insufficient ventilation, wear suitable respiratory equipment.
Environmental exposure controls	: Avoid release to the environment.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Mixture contains one or more component(s) which have the following colour(s): Amber to red-brown
Odor	: There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour(s): Amine-like odour
Odor threshold	: No data available
pH	: 11.3
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 100 °C 212 °F
Flash point	: 148.89 °C 300 °F
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Vapor pressure	: No data available
Relative density	: No data available
Relative vapor density at 20 °C	: No data available
Specific gravity / density	: 0.97 g/cm <sup>3</sup>
Solubility	: Water: Solubility in water of component(s) of the mixture : • 2,4,6-tris(dimethylaminomethyl)phenol: > 16 g/100ml
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

#### 9.2. Other information

VOC content (Regulatory - Less water and exempt solvents)	: 0 g/l
VOC content (Material - Actual)	: 0 g/l
	: 0 lb/gal
Percent Solids (Weight)	: 100 %
Percent Solids (Volume)	: 100 %

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Percent Volatile (Weight) : 0 %

Percent Volatile (Volume) : 0 %

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity : Oral: Harmful if swallowed.

EPOCAT	
ATE US (oral)	1333.333 mg/kg body weight
2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
LD50 oral rat	1200 mg/kg (Rat; Equivalent or similar to OECD 401; Literature study; 2169 mg/kg bodyweight; Rat; Experimental value)
LD50 dermal rat	> 2000 mg/kg (Rat; Literature study; Other; >1 ml/kg; Rat; Experimental value)
ATE US (oral)	1200.000 mg/kg body weight

Skin corrosion/irritation : Causes skin irritation.  
pH: 11.3

Serious eye damage/irritation : Not classified  
pH: 11.3

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

Specific target organ toxicity (single exposure) : Not classified

Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified

Symptoms/injuries after skin contact : Irritation.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

EPOCAT	
LC50 fish 1	175 mg/l oncorhynchus mykiss
ErC50 (algae)	84 mg/l scenedesmus subspicatus
2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
EC50 Daphnia 2	41.3 mg/l (LC50; 48 h; Daphnia magna)

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2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Threshold limit algae 2	84 mg/l (EC50; OECD 201: Alga, Growth Inhibition Test; 72 h; Scenedesmus subspicatus; Static system; Fresh water; Experimental value)

### 12.2. Persistence and degradability

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Persistence and degradability	Not readily biodegradable in water. Highly mobile in soil. Low potential for adsorption in soil.

### 12.3. Bioaccumulative potential

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Log Pow	0.77 (Literature; 0.219; Experimental value; Equivalent or similar to OECD 107; 21.5 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

### 12.4. Mobility in soil

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Log Koc	Koc, SRC PCKOCWIN v2.0; 20.98; QSAR; log Koc; 1.32; Calculated value

### 12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN2735 Amines, liquid, corrosive, n.o.s., 8, III  
UN-No.(DOT) : UN2735  
Proper Shipping Name (DOT) : Amines, liquid, corrosive, n.o.s.  
Transport hazard class(es) (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136  
Hazard labels (DOT) : 8 - Corrosive



Packing group (DOT) : III - Minor Danger  
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203  
DOT Packaging Bulk (49 CFR 173.xxx) : 241  
DOT Symbols : G - Identifies PSN requiring a technical name  
DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).  
T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)  
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.  
TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.  
DOT Packaging Exceptions (49 CFR 173.xxx) : 154  
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

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DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

DOT Vessel Stowage Other : 52 - Stow "separated from" acids

Other information : No supplementary information available.

### TDG

Transport document description : UN2735 AMINES, LIQUID, CORROSIVE, N.O.S. (AMINES, LIQUID, CORROSIVE, N.O.S.), 8, III

UN-No. (TDG) : UN2735

TDG Proper Shipping Name : AMINES, LIQUID, CORROSIVE, N.O.S.

TDG Primary Hazard Classes : 8 - Class 8 - Corrosives

Packing group : III - Minor Danger

TDG Special Provisions : 16 - 1) The technical name of the most dangerous substance related to the primary class must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(i)(A) of Part 3, Documentation. The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4, Dangerous Goods Safety Marks.

2) subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical: a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S.; b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S.; c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S.; d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S.; or e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. An example in Canada is the "Food and Drugs Act".

Explosive Limit and Limited Quantity Index : 5

Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index : 5

### Transport by sea

UN-No. (IMDG) : 2735

Proper Shipping Name (IMDG) : AMINES, LIQUID, CORROSIVE, N.O.S.

Class (IMDG) : 8 - Corrosive substances

Packing group (IMDG) : III - substances presenting low danger

### Air transport

No additional information available

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### 2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### National regulations

No additional information available

### 15.3. US State regulations

No additional information available

## SECTION 16: Other information

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### Full text of H-phrases:

Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Skin Irrit. 2	Skin corrosion/irritation Category 2
H302	Harmful if swallowed
H315	Causes skin irritation

### SDS US Endura

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