

**SECTION 1: Identification****1.1. Identification**

Product form : Mixture  
Product name : HFE 3080 PRIMER A  
Product code : FEA0056

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet**

Endura Manufacturing Company Ltd.  
12425 149 Street NW  
Edmonton, T5L 2J6 - Canada  
T 1-780-451-4242 - F 1-780-452-5079  
[info@endura.ca](mailto:info@endura.ca) - [www.endurapaint.com](http://www.endurapaint.com)

**1.4. Emergency telephone number**

Emergency number : In the event of an emergency involving dangerous goods:  
in Canada call CHEMTREC at 1-800-424-9300 24 hours / 7 days (Account Name for Canada  
Endura Manufacturing Co. Ltd.)  
in the US call CHEMTREC at 1-800-424-9300 24 hours / 7 days (Account Name for US is  
Polyglass Coatings)

**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS US classification**

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

**2.2. Label elements****GHS US labeling**

Hazard pictograms (GHS-US) :



GHS02

GHS07

Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

H225 - Highly flammable liquid and vapor  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction

Precautionary statements (GHS-US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 - Keep container tightly closed.  
P240 - Ground/Bond container and receiving equipment  
P241 - Use explosion-proof electrical/ventilating/lighting equipment  
P242 - Use only non-sparking tools.  
P243 - Take precautionary measures against static discharge.  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 - Wash thoroughly after handling  
P272 - Contaminated work clothing must not be allowed out of the workplace  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352 - IF ON SKIN: Wash with plenty of soap and water  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
P321 - Specific treatment (see 4.1. First aid procedures on this label)  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P363 - Wash contaminated clothing before reuse.  
P370+P378 - In case of fire: Use dry chemical powder, alcohol-resistant foam, carbon dioxide

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(CO2) to extinguish  
P403+P235 - Store in a well-ventilated place. Keep cool.  
P501 - Dispose of contents/container in accordance with all local, regional, national and international regulations.

### 2.3. Other hazards

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	wt%	GHS US classification
xylene, mixture of isomers	(CAS-No.) 1330-20-7	7.455	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Irrit. 2, H315
epoxy resins, liquids, MM≤700	(CAS-No.) 25068-38-6	< 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317

Full text of H-phrases: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off all contaminated clothing immediately. If skin irritation or rash occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause drowsiness or dizziness.  
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.  
Symptoms/effects after eye contact : May cause eye irritation.  
Symptoms/effects after ingestion : Harmful if swallowed.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapor.  
Reactivity : Highly flammable liquid and vapor.

### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8 Exposure controls/personal protection".

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### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 8 : Exposure-controls/personal protection".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

xylene, mixture of isomers (1330-20-7)		
ACGIH	Remark (ACGIH)	URT & eye irr; CNS impair
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	435 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	100 ppm
OSHA	OSHA PEL (STEL) (mg/m <sup>3</sup> )	655 mg/m <sup>3</sup>

### 8.2. Exposure controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Hand protection : Protective gloves.

Eye protection : Safety glasses.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.

Environmental exposure controls : Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Color : No data available

Odor : There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure.  
Mixture contains one or more component(s) which have the following odour:  
Pleasant odour Aromatic odour Fruity odour Mild odour Ether-like odour Petroleum-like odour Sweet odour Odourless Camphor odour

Odor threshold : No data available

pH : No data available

Melting point : Not applicable

Freezing point : No data available

Boiling point : 97.85 °C  
208.13 °F

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Flash point	: 4.4 °C 39.92 °F
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Explosion limits	: 1 – 7.1 vol %
Explosive properties	: No data available
Oxidizing properties	: No data available
Vapor pressure	: No data available
Relative density	: No data available
Relative vapor density at 20 °C	: No data available
Specific gravity / density	: 2.529 g/cm <sup>3</sup>
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: 449 °C 840 °F
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

### 9.2. Other information

VOC content (Regulatory - Less water and exempt solvents)	: 183.8 g/l 1.534 lb/gal
VOC content (Material - Actual)	: 239.88 g/l 2.002 lb/gal
Percent Solids (Weight)	: 84.78 %
Percent Solids (Volume)	: 55.506 %
Percent Volatile (Weight)	: 15.22 %
Percent Volatile (Volume)	: 44.494 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Highly flammable liquid and vapor.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Likely routes of exposure	: Dermal; Inhalation; Skin and eye contact
Acute toxicity	: Not classified

epoxy resins, liquids, MM≤700 (25068-38-6)	
LD50 oral rat	> 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))

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<b>xylene, mixture of isomers (1330-20-7)</b>	
LD50 oral rat	3523 – 8600 mg/kg (Rat; OECD 401: Acute Oral Toxicity; Literature study; 3523 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value; >4000 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value)
LD50 dermal rabbit	> 4200 mg/kg body weight (Rabbit; Experimental value; OECD 402: Acute Dermal Toxicity)
LC50 inhalation rat (mg/l)	29 mg/l/4h (Rat; Experimental value; 27.57 mg/l/4h; Rat; Experimental value)
ATE US (oral)	3523 mg/kg body weight
ATE US (dermal)	1100 mg/kg body weight
ATE US (vapors)	29 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

<b>xylene, mixture of isomers (1330-20-7)</b>	
IARC group	3 - Not Classifiable

Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: Harmful if swallowed.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
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<b>epoxy resins, liquids, MM≤700 (25068-38-6)</b>	
LC50 fish 1	2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 Daphnia 1	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)

### 12.2. Persistence and degradability

<b>epoxy resins, liquids, MM≤700 (25068-38-6)</b>	
Persistence and degradability	Not readily biodegradable in water.

<b>xylene, mixture of isomers (1330-20-7)</b>	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. No (test)data on mobility of the substance available. Photolysis in the air.

### 12.3. Bioaccumulative potential

<b>epoxy resins, liquids, MM≤700 (25068-38-6)</b>	
BCF other aquatic organisms 1	31 (Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

<b>xylene, mixture of isomers (1330-20-7)</b>	
BCF fish 2	7 – 26 (BCF; 8 weeks; Oncorhynchus mykiss; Flow-through system; Fresh water)
Partition coefficient n-octanol/water (Log Pow)	3.2 (Conclusion by analogy; 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

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### 12.4. Mobility in soil

epoxy resins, liquids, MM≤700 (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Partition coefficient n-octanol/water (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for adsorption in soil.

  

xylene, mixture of isomers (1330-20-7)	
Ecology - soil	May be harmful to plant growth, blooming and fruit formation.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.  
Additional information : Flammable vapors may accumulate in the container.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1263 Paint (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler, and liquid lacquer base), 3, II

UN-No.(DOT) : UN1263

Proper Shipping Name (DOT) : Paint  
including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler, and liquid lacquer base

Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Hazard labels (DOT) : 3 - Flammable liquid



Packing group (DOT) : II - Medium Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 173

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT Special Provisions (49 CFR 172.102) : 149 - When transported as a limited quantity or a consumer commodity, the maximum net capacity specified in 173.150(b)(2) of this subchapter for inner packaging may be increased to 5 L (1.3 gallons).

B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks.

IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when the flash point of the hazardous material transported is greater than 0 C (32 F).

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

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DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
Other information	: No supplementary information available.

### Transportation of Dangerous Goods

Transport document description	: UN1263 PAINT (PAINT), 3, II
UN-No. (TDG)	: UN1263
Proper Shipping Name (Transportation of Dangerous Goods)	: PAINT
TDG Primary Hazard Classes	: 3 - Class 3 - Flammable Liquids
Packing group	: II - Medium Danger
TDG Special Provisions	: 59 - Substances that are listed by name in Schedule 1 must not be transported under this shipping name. Substances transported under this shipping name may contain not more than 20 per cent nitrocellulose if the nitrocellulose contains not more than 12.6 per cent nitrogen (by dry mass),83 - Repealed SOR/2014-152
Explosive Limit and Limited Quantity Index	: 5
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 5

### Transport by sea

UN-No. (IMDG)	: 1263
Proper Shipping Name (IMDG)	: PAINT
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: II - substances presenting medium danger

### Air transport

No additional information available

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

zinc, powder or dust, less water-reactive	CAS-No. 7440-66-6	70 – 80%
xylene, mixture of isomers	CAS-No. 1330-20-7	7.455%
m-xylene	CAS-No. 108-38-3	0.128%
o-xylene	CAS-No. 95-47-6	0.128%
ethylbenzene	CAS-No. 100-41-4	0.013%
p-xylene	CAS-No. 106-42-3	0.128%

#### epoxy resins, liquids, MM<sub>5</sub>700 (25068-38-6)

EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under Chemical Data Reporting Rule (formerly the Inventory Update Reporting Rule), i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 711).
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#### xylene, mixture of isomers (1330-20-7)

Listed on SARA Section 313 (Specific toxic chemical listings)

CERCLA RQ	100 lb
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### 15.2. International regulations

#### CANADA

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Listed on the Canadian DSL (Domestic Substances List) inventory.

### EU-Regulations

No additional information available

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### National regulations

No additional information available

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

#### xylene, mixture of isomers (1330-20-7)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

Revision date : 06/09/2022

Full text of H-phrases:

H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H312	Harmful in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H332	Harmful if inhaled

SDS US Endura

*The information contained here has been compiled from sources considered by Endura Manufacturing Co. Ltd to be dependable and is accurate to the best of the Company's knowledge. However, neither Endura Manufacturing Co. Ltd or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.*